



Dart Aerospace Ltd.
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647.7341

Job Sheet 213348



Part No: 647.7341

Job Qty: 1 pcs

Part Name: EC135 Wiper Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/23/20

Job Tracking No:

Due Date: 12/5/20 *DEC 15*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.7300 REV.G IPP REV:A 16.09.28 NEW ISSUE DD VERF:JLM IPP REV:B 2020.05.28 AS PER DWG
REV.E DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	11/6/20		0.00	0.00	Packaging 1 - 1		<i>Eglo</i>
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S316307



Part: 647.7341

Job No: 213348

Serial No/Batch: s316307

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					Packaging 1 - SCH-S	
120 QC 4	1 pcs	11/6/20	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
130 Packaging 3-1 - Stock - B4B	1 pcs	11/6/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135 DC - 1 - B4B	1 pcs	11/6/20	0.00 0.00		DC - 1 - B4B	

NOV 26 2020

DAS
69
9-89DAS
69
9-89

NOV 26 2020

DAS
21
9-89

NOV 26 2020

140 QC 21 - SA	1 pcs	11/6/20	0.00 0.00	DC - 2 - B4B	
				QC 21 - SA - 21	DAS NOV 26 2020
				QC 21 - SA - 70	21
				QC 21 - SA - 9	9-89
				QC 21 - SA - 77	
				QC 21 - SA - 28	

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7341

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7341

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.2999	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.1602	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.1914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.3201	Grounding Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
90965A160	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	
AN4CH6A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
MS21042-08	Use MS21042L08	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
MS21042-3	Nut use MS21042L3 per QSI 017	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	
MS27039-08-07	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
MS27039-1-07	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
NAS1149F0332P	Washer (AN960-10L)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	
NAS1149FN832P	Washer (AN960-8)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
NAS1149F0432P	Washer (AN960C416L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	4	0
	600.0991	1	4	0
	600.1012	1	36	0
	601.2045	1	34	0
	601.2999	3	22	0
	647.1601	1	3	0
	647.1602	1	10	0
	647.1610	1	8	0
	647.1914	1	17	0
	647.3201	1	13	0
	90965A160	3	21	0
	AN4CH6A	1	36	0
	MS21042-08	1	0	0
	MS21042-3	3	262	0
	MS27039-08-07	1	222	0
	MS27039-1-07	3	139	0
	MS27039-1-14	4	346	0
	NAS1149C0432R	2	1,508	0
	NAS1149F0332P	10	2,034	0
	NAS1149FN832P	2	1,398	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Job Fabrication

Job No: 213348

Part No: 647.7341

Sort by: ☐ Location ☒ Component

Operation	Required	Component	Description	BOM Quantity	Quantity Required	Quantity Available	Location	Container No	Serial No/Batch	Quantity Picked
110- Packaging 1 - Pick Kit	1	600.0990	Magnabond 6398 Part A Size 112 ml	1.0000	1.0000	8.0000	LG049	S314314	S314314	1
						18.0000	LG049	S314316	S314316	0
						1.0000	LG050	S314692	S306325	0
						1.0000	LG049	S315117	S314314	0
110- Packaging 1 - Pick Kit	1	600.0991	Magnabond 6398 Part B Size 112 ml	1.0000	1.0000	8.0000	LG049	S314315	S314315	1
						18.0000	LG049	S314317	S314317	0
						1.0000	LG050	S314693	S306327	0
						1.0000	LG049	S315118	S314315	0
110- Packaging 1 - Pick Kit	1	600.1012	Sealant PR1425B2 (#654 sem)	1.0000	1.0000	14.0000	CCK017	S312691	S312691	1
110- Packaging 1 - Pick Kit	1	601.2045	RTV (LOCTITE 598)	1.0000	1.0000	3.0000	Small Fab - 1	S299615	S299615	0
						10.0000	CCK095C	S304317	S304317	1
						10.0000	CCK095C	S312295	S312295	0
110- Packaging 1 - Pick Kit	1	601.2999	Screw	3.0000	3.0000	4.0000	CCK097	S267822	S267822	0
						79.0000	CCK097	S305213	S305213	3

110- Packaging 1 - Pick Kit	1	647.1601	Wiper Deflector Aft	1.0000	1.0000	2.0000	CCK059	S306554	S306554	0
						4.0000	CCK059	S308452	S308452	1
						2.0000	CCK059	S310689	S310689	0
						1.0000	CCK059	S312102	S312102	0
110- Packaging 1 - Pick Kit	1	647.1602	Doubler Assembly	1.0000	1.0000	4.0000	CCK107	S185334	S185334	1
						1.0000	CCK107	S248327	S248327	0
110- Packaging 1 - Pick Kit	1	647.1610	Wiper Deflector Fwd	1.0000	1.0000	2.0000	CCK091	S112992	S112992	0
						3.0000	CCK091	S305447	S305447	1
110- Packaging 1 - Pick Kit	1	647.1914	Bracket	1.0000	1.0000	10.0000	CCK110	S101859	S101859	1
110- Packaging 1 - Pick Kit	1	647.3201	Grounding Cable Assembly	1.0000	1.0000	6.0000	CCK111	S282919	S282919	1
110- Packaging 1 - Pick Kit	1	90965A160	Washer 601.2375	3.0000	3.0000	9.0000	GA066	S073066	S073066	0
						73.0000	GA066	S304336	S304336	3
110- Packaging 1 - Pick Kit	1	AN4CH6A	Bolt	1.0000	1.0000	29.0000	ST345	S134680	S134680	1
110- Packaging 1 - Pick Kit	1	MS21042L08	Nut	1.0000	1.0000	1,833.0000	ST303	S307361	S307361	1
110- Packaging 1 - Pick Kit	1	MS21042L3	Nut	3.0000	3.0000	151.0000	FP001	S304836	S304836	0
						2.0000	Crosstubes - 4 - B4B	S308481	S285188	0
						373.0000	ST303	S309678	S309678	3
						800.0000	ST299F	S314382	S314382	0
110- Packaging 1 - Pick Kit	1	MS27039-08-07	Screw	1.0000	1.0000	15.0000	ST278	S044221	S044221	1
						200.0000	ST273F	S049836	S049836	0

110- Packaging 1 - Pick Kit	1	MS27039-1-07	Screw	3.0000	3.0000	35.0000	ST281	S193498	S193498	0
						57.0000	ST281	S294750	S294750	3
110- Packaging 1 - Pick Kit	1	MS27039-1-14	Screw	4.0000	4.0000	42.0000	GA016	S162000	S162000	0
						191.0000	ST280	S283139	F124326-2	4
110- Packaging 1 - Pick Kit	1	NAS1149F0332P	Washer (AN960-10L)	10.0000	10.0000	5.0000	GA200	S103666-1	S103666	0
						2.0000	GA200	S166972	S103666	0
						282.0000	FP001	S216387	S216387	0
						774.0000	ST263	S309801	S309801	10
110- Packaging 1 - Pick Kit	1	NAS1149F0432P	Washer (AN960-416L)	2.0000	2.0000	160.0000	FP001	S247872	S247872	0
						6.0000	GA200	S247872-1	S247872	0
						33.0000	ST262	S309699	S309699	2
110- Packaging 1 - Pick Kit	1	NAS1149FN832P	Washer (AN960-8)	2.0000	2.0000	214.0000	FP001	S136368	S136368	0
						32.0000	ST260A	S293710	S293710	0
						297.0000	ST263	S309680	S309680	2
						576.0000	ST260A	S310426	S310426	0